

# Cut and Press Settings for Products at 143VINYL.COM

## Adhesive Vinyl

Last update: 4/7/23

| Products   | Cricut Setting                        | Silhouette Setting   | Brother Scan/ Cut Setting      |
|--|---------------------------------------|--|--------------------------------|
| StarCraft HD   | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| StarCraft SD   | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| StarCraft Magic (Deceit, Hoax, Mystique, Illusion, and Spectrum) | Custom: Glitter Vinyl - More Pressure | Material: Vinyl Glossy - Blade 2 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| StarCraft Metallics  | Iron on +                             | Material: Card Stock Plain - Blade 3 / Speed 4 / Force 20        | Blade 2 / Speed 3 / Pressure 2 |
| StarCraft StarMask 900   | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| Printed Pattern Vinyl  | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| Siser EasyPSV  | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| Siser PSV Glitter  | Custom: Glitter Vinyl - More Pressure | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| Siser Holographic PSV  | Vinyl +                               | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| Siser EasyPSV Glow in the Dark                                   | Light Cardstock                       | Material: Vinyl Glossy - Blade 4 / Speed 5 / Force 20            | Blade 4 / Speed 3 / Pressure 4 |
| Siser PSV Blackboard   | Custom: Card Stock                    | Material: Card Stock Adhesive Back- Blade 4 / Speed 3 / Force 33 | Blade 4 / Speed 4 / Pressure 4 |
| Siser EasyPatterns PSV   | Vinyl                                 | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |
| StyleTech Glow   | Light Card Stock                      | Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14        | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Ultra Glitter  | Custom: Glitter Vinyl - More Pressure | Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20            | Blade 3 / Speed 3 / Pressure 2 |

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| Products   | Cricut Setting                           | Silhouette Setting   | Brother Scan/ Cut Setting      |
|--|--|--|--------------------------------|
| StyleTech Transparent Glitter<br>(And Glitter Pattern Vinyl) | Custom: Glitter Vinyl -<br>More Pressure | Material: Vinyl Glossy - Blade 1 / Speed 7 /<br>Force 20   | Blade 3 / Speed 3 / Pressure 2 |
| StyleTech Luster Matte                                       | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech FX   | Custom: Glitter Vinyl -<br>More Pressure | Material: Vinyl Glossy - Blade 1 / Speed 7 /<br>Force 20   | Blade 3 / Speed 3 / Pressure 2 |
| StyleTech Fluorescent  | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Etched Vinyl                                       | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Opal   | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Sun Vinyl  | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Color Change Vinyl                                 | Light Card Stock                         | Material: Card Stock Plain - Blade 1 / Speed 4 /<br>Force 14                                     | Blade 3 / Speed 3 / Pressure 3 |
| StyleTech Reflective   | Custom: Glitter Vinyl -<br>More Pressure | Material: Vinyl Glossy - Blade 1 / Speed 7 /<br>Force 20   | Blade 3 / Speed 3 / Pressure 2 |
| StyleTech Paint Mask   | Vinyl                                    | Material: Vinyl Glossy - Blade 1 / Speed 7 /<br>Force 20   | Blade 3 / Speed 3 / Pressure 2 |
| StyleTech Holographic Laminate                               | Vinyl                                    | Material: Vinyl Glossy - Blade 1 / Speed 7 /<br>Force 20   | Blade 3 / Speed 3 / Pressure 2 |
| StarCraft Inkjet Printable Vinyl (Without Laminate)          | Light Cardstock                          | Material: Printable Vinyl- Cardstock Plain -<br>Blade 3 / Speed 4 / Force 20                     | Blade 3 / Speed 3 / Pressure 2 |
| StarCraft Inkjet Printable Vinyl (With Laminate)             | Medium Cardstock<br>Cut 3 Times          | Material: Printable Vinyl- Cardstock Glitter -<br>Blade 6 / Speed 3 / Force 33 - <b>2 Passes</b> | Blade 4 / Speed 3 / Pressure 2 |

# Cut and Press Settings for Products at 143VINYL.COM

## Heat Transfer Vinyl (HTV)

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| Product                             | Cricut Setting                             | Silhouette Setting   | Brother Scan/Cut Setting                          | Pressing Temp. / Time        | Pressure level / Peel       |
|-------------------------------------|--|--|---|------------------------------|-----------------------------|
| StarCraft SoftFlex                  | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 3 /<br>Speed 8 / Force 6 | Blade 2/ Speed 1 /<br>Pressure 1                  | 285 degrees<br>8-10 seconds  | Medium to Firm<br>Warm Peel |
| StarCraft 3D Puff                   | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 3 /<br>Speed 8 / Force 6 | Blade 2/ Speed 1 /<br>Pressure 1                  | 285 degrees<br>10-12 seconds | Medium to Firm<br>Warm Peel |
| StarCraft Heat<br>Transfer Adhesive | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 3 /<br>Speed 8 / Force 6 | Blade 2/ Speed 1 /<br>Pressure 1                  | 275 degrees<br>10-12 seconds | Medium to Firm<br>Warm Peel |
| Printed Pattern<br>HTV              | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer Smooth -<br>Blade 3 / Speed 8 / Force 6    | Blade 2 / Speed 1/<br>Pressure 1                  | 300 degrees<br>15 seconds    | Medium<br>Warm Peel         |
| Sparkle Pattern<br>HTV              | Custom: Glitter<br>Iron On                 | Blade 3 / Speed 8 /<br>Force 10                                    | Blade Auto / Speed 1 /<br>Pressure 4 *Half Cut On | 305 degrees<br>15 seconds    | Medium - Firm<br>Warm Peel  |
| Siser Easyweed                      | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer Smooth -<br>Blade 3 / Speed 8 / Force 6    | Blade 2 / Speed 1 /<br>Pressure 1                 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel  |
| Siser Easyweed<br>Fluorescent       | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer Smooth -<br>Blade 3 / Speed 8 / Force 6    | Blade 2 / Speed 1 /<br>Pressure 1                 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel  |
| Siser Stretch                       | Iron on Plus<br>Maker:<br>Everyday Iron On | Material: Heat Transfer Smooth -<br>Blade 3 / Speed 8 / Force 6    | Blade 2 / Speed 1 / Pres-<br>sure 1               | 320 degree<br>20 seconds     | Firm<br>Cold or Hot Peel    |
| Siser Glitter HTV                   | Custom: Glitter<br>Iron On                 | Material: Heat Transfer Glitter<br>Blade 3 / Speed 5 / Force 33    | Blade 3 / Speed 1 /<br>Pressure 1                 | 320 degrees<br>15 seconds    | Medium<br>Cold or Hot Peel  |
| Siser EasyPuff                      | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer Smooth -<br>Blade 3 / Speed 8 / Force 6    | Blade 2 / Speed 1 /<br>Pressure 1                 | 280 degrees<br>8-10 seconds  | Firm<br>Hot Peel            |

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## Heat Transfer Vinyl (HTV) Continued

| Product                            | Cricut Setting   | Silhouette Setting   | Brother Scan/Cut Settings                         | Pressing Temp. / Time        | Pressure level / Peel      |
|------------------------------------|--|--|---|------------------------------|----------------------------|
| Siser Electric                     | Iron on<br>Maker:<br>Everyday Iron On                      | Material: Heat Transfer<br>Smooth - Blade 3 / Speed 8 /<br>Force 6   | Blade 2 / Speed 1 /<br>Pressure 1                 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel |
| Siser Holographic                  | Light Cardstock or<br>Custom: Glitter Iron on<br>Cut twice | Material: Plain Card Stock -<br>Blade 3 / Speed 4 / Force 22         | Blade 2 / Speed 1 /<br>Pressure 3                 | 320 degrees<br>15-20 seconds | Medium<br>Cold Peel        |
| Siser StripFlock Pro               | Custom: Everyday Iron<br>on - More pressure                | Material: Heat Transfer<br>Flocked - Blade 3 / Speed 5 /<br>Force 22 | Blade 4 / Speed 1 /<br>Pressure 2                 | 320 degrees<br>15-20 seconds | Medium<br>Cold Peel        |
| Siser Aurora                       | Light Cardstock  | Material: Heat Transfer<br>Flocked - Blade 3 / Speed 5 /<br>Force 22 | Blade 4 / Speed 1 /<br>Pressure 2                 | 305 degrees<br>15 seconds    | Medium<br>Cold Peel        |
| Siser EasyPatterns Plus            | Iron on<br>Maker:<br>Everyday Iron On                      | Material: Heat Transfer<br>Smooth - Blade 3 / Speed 8 /<br>Force 6   | Blade 2 / Speed 1 /<br>Pressure 1                 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel |
| Siser EasyPatterns Plus<br>Glow    | Iron on<br>Maker:<br>Everyday Iron On                      | Material: Heat Transfer<br>Smooth - Blade 3 / Speed 8 /<br>Force 6   | Blade 2 / Speed 1 /<br>Pressure 1                 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel |
| Siser EasyPatterns Plus<br>Sparkle | Iron on<br>Maker:<br>Everyday Iron On                      | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8 /<br>Force 6  | Blade 2 / Speed 1/<br>Pressure 1                  | 305 degrees<br>10-15 seconds | Medium<br>Cold Peel        |
| Siser Twinkle                      | Custom: Glitter Iron On                                    | Blade 3 / Speed 8 /<br>Force 10                                      | Blade Auto / Speed 1 /<br>Pressure 4 *Half Cut On | 305 degrees<br>15 seconds    | Medium - Firm<br>Warm Peel |
| Siser Sparkle                      | Iron on<br>Maker:<br>Everyday Iron On                      | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8 /<br>Force 6  | Blade 2 / Speed 1/<br>Pressure 1                  | 305 degrees<br>10-15 seconds | Medium<br>Cold Peel        |

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## Heat Transfer Vinyl (HTV) Continued

| Product                    | Cricut Setting                             | Silhouette Setting  | Brother Scan/Cut Settings         | Pressing Temp. / Time        | Pressure level / Peel      |
|----------------------------|--|---|-----------------------------------|------------------------------|----------------------------|
| Siser EasyWeed Extra       | Iron on Plus<br>Maker:<br>Everyday Iron On | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8<br>/ Force 6     | Blade 2 / Speed 1/<br>Pressure 1  | 305 degrees<br>15 seconds    | Medium<br>Warm Peel        |
| Siser Metal                | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 2 / Speed 8<br>/ Force 6      | Blade 2 / Speed 1/<br>Pressure 3  | 305 degrees<br>10-15 seconds | Medium<br>Cold Peel        |
| Siser BlackBoard HTV       | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 3 / Speed 8<br>/ Force 6      | Blade 2 / Speed 1/<br>Pressure 1  | 275 degrees<br>15 seconds    | Medium<br>Warm Peel        |
| Siser Glow in the Dark     | Iron on<br>Maker:<br>Everyday Iron On      | Material: Heat Transfer<br>Smooth - Blade 3 / Speed 8<br>/ Force 6      | Blade 2 / Speed 1 /<br>Pressure 1 | 305 degrees<br>10-15 seconds | Medium<br>Cold or Hot Peel |
| Siser Reflective           | Custom: Everyday<br>Iron on                | Material: Heat Transfer<br>Reflective - Blade 1 / Speed<br>6 / Force 11 | Blade 2 / Speed 1 /<br>Pressure 1 | 305 degrees<br>15 seconds    | Medium<br>Cold Peel        |
| Siser Brick 600            | Light Cardstock                            | Material: Heat Transfer,<br>Smooth - Blade 7 / Speed 4<br>/ Force 20    | Blade 7 / Speed 1 /<br>Pressure 2 | 310 degrees<br>20 seconds    | Medium<br>Cold Peel        |
| Siser Sub Block            | Paper +                                    | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8<br>/ Force 6     | Blade 2 / Speed 1/<br>Pressure 3  | 265 degrees<br>10-15 seconds | Medium<br>Hot or Cold Peel |
| Siser EasyWeed<br>Adhesive | Iron on Plus<br>Maker:<br>Everyday Iron On | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8<br>/ Force 6     | Blade 2 / Speed 1/<br>Pressure 1  | 305 degrees<br>15 seconds    | Medium<br>Warm Peel        |

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## Heat Transfer Vinyl (HTV) Continued

| Product                   | Cricut Setting   | Silhouette Setting   | Brother Scan/Cut Settings         | Pressing Temp. / Time     | Pressure level / Peel                        |
|---------------------------|--|--|-----------------------------------|---------------------------|--|
| Siser EasyColor DTV       | Iron on Plus<br>Maker:<br>Everyday Iron On   | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8<br>/ Force 6  | Blade 2 / Speed 1/<br>Pressure 1  | 311 degrees<br>15 seconds | Medium<br>Warm Peel                          |
| Siser EasySubli           | Iron on Plus<br>Maker:<br>Everyday Iron On   | Material: Heat Transfer,<br>Smooth - Blade 3 / Speed 8<br>/ Force 15 | Blade 2 / Speed 1/<br>Pressure 1  | 311 degrees<br>15 seconds | Medium<br>Warm Peel                          |
| StarCraft Dark Transfers  | Explore= Paper<br>(pressure of 135)<br>Maker= Rice Paper<br>(pressure of 70)<br>with the fine tip<br>blade | Material: Vellum - Blade 1 /<br>Speed 6 / Force 21                   | Blade 3 / Speed 3 /<br>Pressure 3 | 350 degrees<br>30 seconds | Medium<br>Cold Peel                          |
| StarCraft Light Transfers | See Instructions on<br>Product   | See Instructions on Product  | See Instructions on<br>Product    | 375 degrees<br>30 seconds | Firm Pressure<br>With Heat Press<br>Hot Peel |

**\*\*Please keep in mind that each machine cuts differently based on sharpness of blade, state of mat, and other factors.  
Adjust cut and pressing settings and do test cuts as needed.\*\***