

# Cut and Press Settings for Products at 143VINYL™

## Adhesive Vinyl

Last update: 9/24/20

Products	Cricut Setting	Silhouette Setting	Brother Scan/ Cut Setting
Etched Vinyl	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
Oracal 631	Custom: Vinyl Matte	Material: Vinyl Matte - Blade 1 / Speed 5 / Force 10	Blade 3 / Speed 3 / Pressure 2
Oracal 651	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Oracal Fluorescent	Vinyl	Material: Vinyl Glossy - Blade 3 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Oracal Printed Pattern 651	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Oramask 813	Vinyl	Material: Vinyl Glossy - Blade 2 / Speed 5 / Force 10	Blade 2 / Speed 1 / Pressure 1
Siser PSV Chalk Board	Custom: Card Stock	Material: Card Stock Adhesive Back- Blade 4 / Speed 3 / Force 33	Blade 4 / Speed 4 / Pressure 4
Siser PSV Glitter	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser PSV Solid	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser EasyPSV Glow in the Dark	Light Cardstock	Material: Vinyl Glossy - Blade 4 / Speed 5 / Force 20	Blade 4 / Speed 3 / Pressure 4
StarCraft HD	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Magic (Deceit, Hoax, Mystique, Illusion, and Spectrum)	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 2 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Metals	Iron on +	Material: Card Stock Plain - Blade 3 / Speed 4 / Force 20	Blade 2 / Speed 3 / Pressure 2
StarCraft Inkjet Printable Vinyl (Without Laminate)	Light Cardstock	Material: Printable Vinyl- Cardstock Plain - Blade 3 / Speed 4 / Force 20	Blade 3 / Speed 3 / Pressure 2

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## Adhesive Vinyl Continued

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Products	Cricut Setting	Silhouette Setting	Brother Scan/ Cut Setting
StarCraft Inkjet Printable Vinyl (With Laminate)	Light Cardstock Cut 2 Times	Material: Printable Vinyl- Cardstock Glitter - Blade 6 / Speed 3 / Force 33 - <b>2 Passes</b>	Blade 4 / Speed 3 / Pressure 2
StarMask 900 Stencil Vinyl	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Color Changing Vinyl	Holographic Iron On	Material: Vinyl- Textured Translucent - Blade 4 / Force 25 / Speed 5	Blade 3 / Speed 3 / Pressure 2
StyleTech Fluorescent Vinyl	Vinyl	Material: Vinyl, Glossy - Blade 3 / Speed 7 / Force 17	Blade 2 / Speed 3 / Pressure 1
StyleTech Luster Matte	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Metallic	Light Card Stock	Material: Card Stock Plain - Blade 2 / Speed 4 / Force 19	Blade 3 / Speed 3 / Pressure 3
StyleTech Opal Vinyl	Premium Vinyl - Holographic	Material: Vinyl, Textured Translucent - Blade 4, Force 21, Speed 3	Blade 3 / Speed 3 / Pressure 2
StyleTech Transparent Glitter	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Ultra Glitter	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2

# Cut and Press Settings for Products at 143VINYL™

## Heat Transfer Vinyl (HTV)

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Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Setting	Pressing Temp. / Time	Pressure level / Peel
Siser BlackBoard	Paper	Material: Heat Transfer Smooth - Blade 2/ Speed 5/ Thickness 8	Blade 2/ Speed 1/ Pressure 1	275 degrees/ 15 seconds	Light to Medium Pressure Warm or Cold Peel
Siser Brick 600	Light Cardstock +	Material: Heat Transfer Flocked - Blade 10/ Speed 4/ Force 33	Blade 10/ Speed 1/ Pressure 2	311 degrees/ 20 seconds	Medium to Firm Pressure Cold Peel
Printed Pattern HTV	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	300 degrees / 15 seconds	Medium Pressure Warm Peel
Siser Easyweed	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Cold or Hot Peel
Siser Easyweed Adhesive	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2/ Speed 1 / Pressure 1	275 degrees / 10-15 seconds	Medium Hot Peel
Siser Easyweed Extra	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2/ Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Hot or Cold Peel
Siser Electric	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 2 / Speed 8 / Force 7	Blade 2/ Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Cold or Hot Peel
Siser Fluorescent	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Cold or Hot Peel
Siser Glitter	Custom: Glitter Iron on	Material: Heat Transfer Glitter - Blade 3/ Speed 5 / Force 33	Blade 3 / Speed 1/ Pressure 5	320 degrees / 10-15 seconds	Medium to Firm Hot peel

## Heat Transfer Vinyl (HTV) Continued

Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Settings	Pressing Temp. / Time	Pressure level / Peel
Siser Glow in the Dark	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Cold or Hot Peel
Siser Holographic	Light Cardstock or Custom: Glitter Iron on	Material: Plain Card Stock - Blade 3 / Speed 4 / Force 22	Blade 2 / Speed 1 / Pressure 3	320 degrees / 15-20 seconds	Medium Cold Peel
Siser Metal	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 2 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 3	305 degrees / 10-15 seconds	Medium Cold Peel
Siser Metallic	Light Cardstock or Custom: Glitter Iron on	Material: Heat Transfer Smooth / Blade 3 / Speed 8 / Force 14	Blade 2 / Speed 1 / Pressure 3	320 degrees / 15-20 seconds	Medium Cold Peel
Siser Reflective	Custom: Everyday Iron on	Material: Heat Transfer Reflective - Blade 1 / Speed 6 / Force 11	Blade 2 / Speed 1 / Pressure 1	305 degrees / 15 seconds	Medium Cold Peel
Siser Sparkle	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth / Blade 2 / Speed 8 / Force 4	Blade 2 / Speed 1 / Pressure 1	305 degrees / 15 seconds	Medium Warm Peel
Siser Stretch	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	320 degrees/ 20 seconds	Firm Cold or Hot Peel
Siser StripFlock Pro	Custom: Iron on +	Material: Heat Transfer Flocked - Blade 4 / Speed 5 / Force 6	Blade 4 / Speed 1 / Pressure 2	311 degrees / 10-15 seconds	Medium Warm Peel
Siser Sub Block	Paper +	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 3	265 degrees / 10-15 seconds	Medium Hot or Cold Peel

## Heat Transfer Vinyl (HTV) Continued

Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Settings	Pressing Temp. / Time	Pressure level / Peel
Siser Twinkle	Custom: Glitter Iron On	Blade 3 / Speed 8 / Force 10	Blade Auto / Speed 1 / Pressure 4 *Half Cut On	305 degrees / 15 seconds	Medium - Firm Warm Peel
Siser Videoflex Glitter	Iron on Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees / 10-15 seconds	Medium Cold Peel
StarCraft SoftFlex	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	285 degrees / 8-10 seconds	Medium to Firm Warm Peel
StarCraft Dark Transfers	Explore= Paper (pressure of 135) Maker= Rice Paper (pressure of 70) with the fine tip blade	Material: Vellum - Blade 1 / Speed 6 / Force 21	Blade 3 / Speed 3 / Pressure 3	350 Degrees / 30 seconds	Medium Pressure Cold Peel

**\*\*These settings were tested on each machine by 143VINYL. Please keep in mind that each machine cuts differently based on sharpness of blade, state of mat, and other factors. Adjust cut and pressing settings and do test cuts as needed.\*\***