

# Cut and Press Settings for Products at 143VINYL.COM

## Adhesive Vinyl

Last update: 1/31/23

Products	Cricut Setting	Silhouette Setting	Brother Scan/ Cut Setting
StarCraft HD	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft SD	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Magic (Deceit, Hoax, Mystique, Illusion, and Spectrum)	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 2 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Metallics	Iron on +	Material: Card Stock Plain - Blade 3 / Speed 4 / Force 20	Blade 2 / Speed 3 / Pressure 2
StarCraft StarMask 900	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Printed Pattern Vinyl	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser EasyPSV	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser PSV Glitter	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser Holographic PSV	Vinyl +	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
Siser EasyPSV Glow in the Dark	Light Cardstock	Material: Vinyl Glossy - Blade 4 / Speed 5 / Force 20	Blade 4 / Speed 3 / Pressure 4
Siser PSV Blackboard	Custom: Card Stock	Material: Card Stock Adhesive Back- Blade 4 / Speed 3 / Force 33	Blade 4 / Speed 4 / Pressure 4
Siser EasyPatterns PSV	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Glow	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Ultra Glitter	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2

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StyleTech Transparent Glitter (And Glitter Pattern Vinyl)	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Luster Matte	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech FX	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Fluorescent	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Etched Vinyl	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Opal	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Sun Vinyl	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Color Change Vinyl	Light Card Stock	Material: Card Stock Plain - Blade 1 / Speed 4 / Force 14	Blade 3 / Speed 3 / Pressure 3
StyleTech Reflective	Custom: Glitter Vinyl - More Pressure	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Paint Mask	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StyleTech Holographic Laminate	Vinyl	Material: Vinyl Glossy - Blade 1 / Speed 7 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Inkjet Printable Vinyl (Without Laminate)	Light Cardstock	Material: Printable Vinyl- Cardstock Plain - Blade 3 / Speed 4 / Force 20	Blade 3 / Speed 3 / Pressure 2
StarCraft Inkjet Printable Vinyl (With Laminate)	Light Cardstock Cut 2 Times	Material: Printable Vinyl- Cardstock Glitter - Blade 6 / Speed 3 / Force 33 - <b>2 Passes</b>	Blade 4 / Speed 3 / Pressure 2

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## Heat Transfer Vinyl (HTV)

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Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Setting	Pressing Temp. / Time	Pressure level / Peel
StarCraft SoftFlex	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2/ Speed 1 / Pressure 1	285 degrees 8-10 seconds	Medium to Firm Warm Peel
StarCraft 3D Puff	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2/ Speed 1 / Pressure 1	285 degrees 10-12 seconds	Medium to Firm Warm Peel
StarCraft Heat Transfer Adhesive	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2/ Speed 1 / Pressure 1	275 degrees 10-12 seconds	Medium to Firm Warm Peel
Printed Pattern HTV	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	300 degrees 15 seconds	Medium Warm Peel
Sparkle Pattern HTV	Custom: Glitter Iron On	Blade 3 / Speed 8 / Force 10	Blade Auto / Speed 1 / Pressure 4 *Half Cut On	305 degrees 15 seconds	Medium - Firm Warm Peel
Siser Easyweed	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser Easyweed Fluorescent	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser Stretch	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pres- sure 1	320 degree 20 seconds	Firm Cold or Hot Peel
Siser Glitter HTV	Custom: Glitter Iron On	Material: Heat Transfer Glitter Blade 3 / Speed 5 / Force 33	Blade 3 / Speed 1 / Pressure 1	320 degrees 10-15 seconds	Medium Warm Peel
Siser EasyPuff	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	280 degrees 15 seconds	Firm Hot Peel

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## Heat Transfer Vinyl (HTV) Continued

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Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Settings	Pressing Temp. / Time	Pressure level / Peel
Siser Electric	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser Holographic	Light Cardstock or Custom: Glitter Iron on Cut twice	Material: Plain Card Stock - Blade 3 / Speed 4 / Force 22	Blade 2 / Speed 1 / Pressure 3	320 degrees 15-20 seconds	Medium Cold Peel
Siser StripFlock Pro	Custom: Everyday Iron on - More pressure	Material: Heat Transfer Flocked - Blade 3 / Speed 5 / Force 22	Blade 4 / Speed 1 / Pressure 2	320 degrees 15-20 seconds	Medium Cold Peel
Siser Aurora	Light Cardstock	Material: Heat Transfer Flocked - Blade 3 / Speed 5 / Force 22	Blade 4 / Speed 1 / Pressure 2	305 degrees 15 seconds	Medium Cold Peel
Siser EasyPatterns Plus	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser EasyPatterns Plus Glow	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser EasyPatterns Plus Sparkle	Iron on Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	305 degrees 10-15 seconds	Medium Cold Peel
Siser Twinkle	Custom: Glitter Iron On	Blade 3 / Speed 8 / Force 10	Blade Auto / Speed 1 / Pressure 4 *Half Cut On	305 degrees 15 seconds	Medium - Firm Warm Peel
Siser Sparkle	Iron on Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	305 degrees 10-15 seconds	Medium Cold Peel

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## Heat Transfer Vinyl (HTV) Continued

Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Settings	Pressing Temp. / Time	Pressure level / Peel
Siser EasyWeed Extra	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	305 degrees 15 seconds	Medium Warm Peel
Siser Metal	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 2 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 3	305 degrees 10-15 seconds	Medium Cold Peel
Siser BlackBoard HTV	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	275 degrees 15 seconds	Medium Warm Peel
Siser Glow in the Dark	Iron on Maker: Everyday Iron On	Material: Heat Transfer Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1 / Pressure 1	305 degrees 10-15 seconds	Medium Cold or Hot Peel
Siser Reflective	Custom: Everyday Iron on	Material: Heat Transfer Reflective - Blade 1 / Speed 6 / Force 11	Blade 2 / Speed 1 / Pressure 1	305 degrees 15 seconds	Medium Cold Peel
Siser Brick 600	Light Cardstock	Material: Heat Transfer, Smooth - Blade 7 / Speed 4 / Force 20	Blade 7 / Speed 1 / Pressure 2	310 degrees 20 seconds	Medium Cold Peel
Siser Sub Block	Paper +	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 3	265 degrees 10-15 seconds	Medium Hot or Cold Peel
Siser EasyWeed Adhesive	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	305 degrees 15 seconds	Medium Warm Peel

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## Heat Transfer Vinyl (HTV) Continued

Product	Cricut Setting	Silhouette Setting	Brother Scan/Cut Settings	Pressing Temp. / Time	Pressure level / Peel
Siser EasyColor DTV	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 6	Blade 2 / Speed 1/ Pressure 1	311 degrees 15 seconds	Medium Warm Peel
Siser EasySubli	Iron on Plus Maker: Everyday Iron On	Material: Heat Transfer, Smooth - Blade 3 / Speed 8 / Force 15	Blade 2 / Speed 1/ Pressure 1	311 degrees 15 seconds	Medium Warm Peel
StarCraft Dark Transfers	Explore= Paper (pressure of 135) Maker= Rice Paper (pressure of 70) with the fine tip blade	Material: Vellum - Blade 1 / Speed 6 / Force 21	Blade 3 / Speed 3 / Pressure 3	350 degrees 30 seconds	Medium Cold Peel
StarCraft Light Transfers	See Instructions on Product	See Instructions on Product	See Instructions on Product	375 degrees 30 seconds	Firm Pressure With Heat Press Hot Peel

**\*\*Please keep in mind that each machine cuts differently based on sharpness of blade, state of mat, and other factors.  
Adjust cut and pressing settings and do test cuts as needed.\*\***